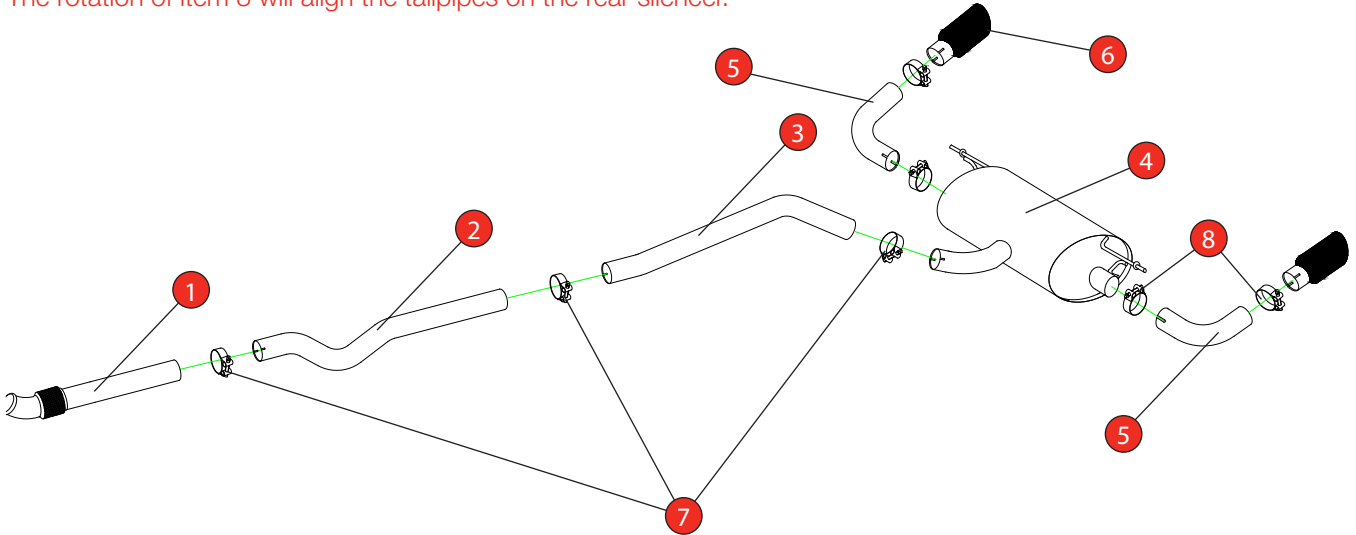


Car	BMW M135i 3.0L (F20)	Part No.	SBM066C
Year	2012-2015	Fit Kits	252FK
Notes	Use original 'V' clamp to mount system to downpipe.	Features	Pipe Diameter:- 3"/76mm

Estimated Fitting Time: 60 Minutes

The rotation of item 3 will align the tailpipes on the rear silencer.



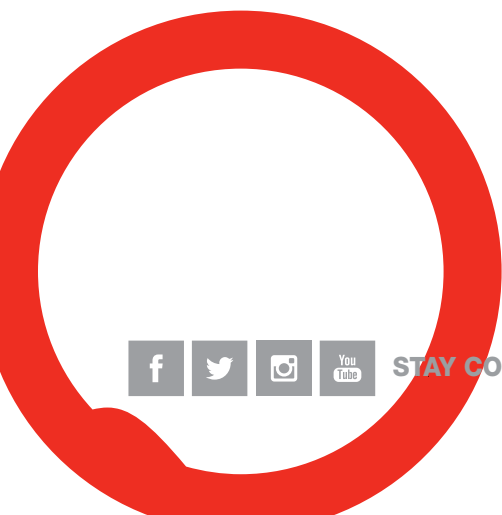
After the O.E valve is removed use a cable tie to fasten the electronic valve cable out of sight.

NO.	PART NO.	DESCRIPTION	QTY
1	687BM	Front Flex Pipe	1
2	688BM	Front Pipe	1
3	689BM	Link Pipe	1
4	690BM	Rear Silencer	1
5	691BM	Trim Connecting Pipe	2
6	Z023.10157	Black Ceramic Coated Daytona Trim	2
Fit Kit			
7	Z016.10062	79.2mm H/D Clamp	3
8	Z016.10064	65.9mm H/D Clamp	4
9	Z017.12732	Cable Tie	1

E-MARK	N/A
DATE	23/08/16
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AUTHORISED	M.Ydlibi

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

After initial run the system may grow causing the tailpipes to come out of line. Allow the system to cool before adjusting.



STAY CONNECTED TO RED POWER.